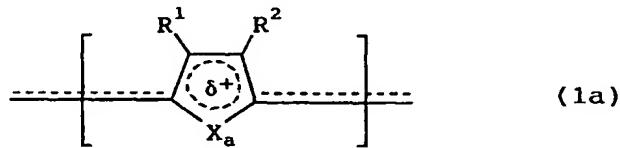


WHAT IS CLAIMED IS:

1. A solid electrolytic capacitor comprising an oxide dielectric film having provided thereon an
5 electrically conducting polymer composition layer, which is produced by covering a valve-acting metal anode foil having formed on the surface thereof an oxide dielectric film with repeating sequence of a solution containing a monomer of an electrically conducting polymer and a solution containing
10 an oxidizing agent and then polymerizing to form an electrically conducting polymer composition film on the dielectric film, wherein the solution containing a monomer of an electrically conducting polymer and/or the solution containing an oxidizing agent has a viscosity of less than
15 100 cp at 23°C,

wherein the electrically conducting polymer in said composition contains as a repeating chemical structure a structural unit represented by the following formula (1a):

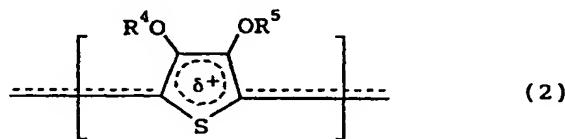


20

wherein the substituents R¹ and R² each independently represents a monovalent group selected from the group consisting of a hydrogen atom, a linear or branched, saturated or unsaturated hydrocarbon group having from 1 to
25 6 carbon atoms, a linear or branched, saturated or unsaturated alkoxy group having from 1 to 6 carbon atoms, a

hydroxyl group, a halogen atom, a nitro group, a cyano group, a trifluoromethyl group, a phenyl group and a substituted phenyl group; R¹ and R² may combine with each other at an arbitrary position to form at least one
5 divalent chain for forming at least one 5-, 6- or 7-membered saturated or unsaturated ring structure; X_a represents a hetero atom selected from the group consisting of S, O, Se and Te; the alkyl group and the alkoxy group represented by R¹ or R² each may optionally contain in the
10 chain thereof a carbonyl bond, an ether bond, an ester bond, an amide bond or an imino bond; and δ represents a number of from 0 to 1.

2. The solid electrolytic capacitor as claimed in claim 1, wherein the structural unit represented by formula
15 (1a) is a chemical structure represented by the following formula (2) :

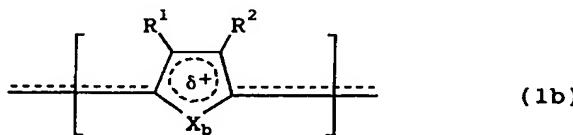


wherein the substituents R⁴ and R⁵ each independently
20 represents a hydrogen atom, a linear or branched, saturated or unsaturated hydrocarbon group having from 1 to 6 carbon atoms, or a substituent for forming at least one 5-, 6- or 7-membered saturated or unsaturated ring structure containing the two oxygen atoms shown in the formula (2) by
25 combining hydrocarbon groups having from 1 to 6 carbon atoms to each other at an arbitrary position; the ring structure formed as described above includes a chemical

structure selected from the group consisting of a substituted vinylene group and a substituted o-phenylene group; and δ represents a number of from 0 to 1.

3. A method for producing a solid electrolytic capacitor, comprising coating a solution containing a monomer of an electroconducting polymer and a solution containing an oxidizing agent in repeating sequence on a valve-acting metal anode having formed on the surface thereof an oxide dielectric film, and then polymerizing wherein the electroconducting polymer is formed by setting the humidity in the atmosphere of polymerization process to from 10% to less than 60%.

4. A solid electrolytic capacitor comprising an electroconducting polymer composition layer provided on the oxide dielectric film according to the method of claim 3, wherein the electroconducting polymer in said composition contains a structural unit represented by the following formula (1b) as a repeating chemical structure:

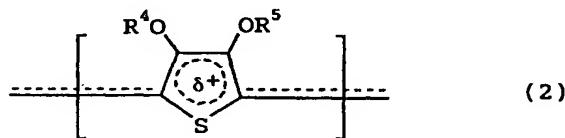


20

wherein the substituents R¹ and R² each independently represents a monovalent group selected from the group consisting of a hydrogen atom, a linear or branched, saturated or unsaturated hydrocarbon group having from 1 to 6 carbon atoms, a linear or branched, saturated or unsaturated alkoxy group having from 1 to 6 carbon atoms, a

hydroxyl group, a halogen atom, a nitro group, a cyano group, a linear or branched perfluoroalkyl group having from 1 to 6 carbon atoms, a phenyl group and a substituted phenyl group; said substituents R¹ and R² may be combined
5 with each other at an arbitrary position to form at least one divalent chain for forming at least one 5-, 6- or 7-membered saturated or unsaturated ring structure; X_b represents a hetero atom selected from the group consisting of S, O, Se, Te and NR³; R³ represents a hydrogen atom, a
10 linear or branched, saturated or unsaturated hydrocarbon group having from 1 to 6 carbon atoms, a phenyl group, or a linear or branched, saturated or unsaturated alkoxy group having from 1 to 6 carbon atoms; and the alkyl group and the alkoxy group represented by R¹, R² or R³ each may
15 optionally contain in the chain thereeof a carbonyl bond, an ether bond, an ester bond, an amide bond or an imino bond; and δ is a number of from 0 to 1.

5. The solid electrolytic capacitor as claimed in claim 4, wherein the structural unit represented by formula
20 (1b) is a chemical structure represented by the following formula (2) :



wherein the substituents R⁴ and R⁵ each independently
25 represents a hydrogen atom, a linear or branched, saturated or unsaturated hydrocarbon group having from 1 to 6 carbon atoms or a substituent of forming at least one 5-, 6- or 7-

membered saturated or unsaturated ring structure containing the two oxygen atoms shown in the formula when the hydrocarbon groups having from 1 to 6 carbon atoms are combined with each other at an arbitrary position, the ring
5 structure formed including a chemical structure selected form the group consisting of a substituted vinylene group and a substituted o-phenylene group, and δ represents a number of from 0 to 1.

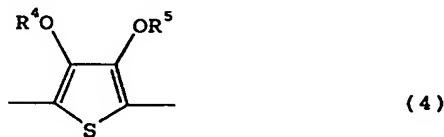
6. The method for producing a solid electrolytic
10 capacitor as claimed in claim 3, said solid electrolytic capacitor comprising an electroconducting polymer composition layer provided on the oxide dielectric film, wherein a monomer is polymerized on the oxide dielectric film by an oxidizing agent, the monomer is a compound
15 represented by the following formula (3b) :



wherein the substituents R¹ and R² each independently represents a monovalent group selected from the group
20 consisting of a hydrogen atom, a linear or branched, saturated or unsaturated hydrocarbon group having from 1 to 6 carbon atoms, a linear or branched, saturated or unsaturated alkoxy group having from 1 to 6 carbon atoms, a hydroxyl group, a halogen atom, a nitro group, a cyano
25 group, a linear or branched perfluoroalkyl group having from 1 to 6 carbon atoms, a phenyl group and a substituted phenyl group; said substituents R¹ and R² may be combined

with each other at an arbitrary position to form at least one divalent chain for forming at least one 5-, 6- or 7-membered saturated or unsaturated ring structure; X_b represents a hetero atom selected from the group consisting
5 of S, O, Se, Te and NR³; R³ represents a hydrogen atom, a linear or branched, saturated or unsaturated hydrocarbon group having from 1 to 6 carbon atoms, a phenyl group, or a linear or branched, saturated or unsaturated alkoxy group having from 1 to 6 carbon atoms; and the alkyl group and
10 the alkoxy group represented by R¹, R² or R³ each may optionally contain in the chain thereof a carbonyl bond, an ether bond, an ester bond, an amide bond or an imino bond; and the polymerization is performed in the presence of a compound capable of providing an anion of an organic
15 sulfonic acid or sulfonate anion having a doping ability.

7. The method for producing a solid electrolytic capacitor as claimed in claim 6, wherein the monomer represented by formula (1b) is a compound represented by the following formula (4):



20

wherein the substituents R⁴ and R⁵ each independently represents a hydrogen atom, a linear or branched, saturated or unsaturated hydrocarbon group having from 1 to 6 carbon atoms or a substituent of forming at least one 5-, 6- or 7-membered saturated or unsaturated ring structure containing the two oxygen atoms shown in the formula when the
25

hydrocarbon groups having from 1 to 6 carbon atoms are combined with each other at an arbitrary position, the ring structure formed including a chemical structure selected from the group consisting of a substituted vinylene group 5 and a substituted o-phenylene group, and δ represents a number of from 0 to 1.

8. The method for producing a solid electrolytic capacitor as claimed in claim 3, 6 or 7, wherein said oxidizing agent is a metal salt or ammonium salt of an 10 oxidative inorganic acid.

9. The method for producing a solid electrolytic capacitor as claimed in claim 8, wherein said metal salt or ammonium salt of an oxidative inorganic acid is persulfate.

10. The method for producing a solid electrolytic capacitor as claimed in claim 3, 6 or 7, wherein said monomer is a monomer for a polymer having electric conductivity, and pyrrole, thiophene, aniline or a derivative thereof.

11. The method for producing a solid electrolytic capacitor as claimed in claim 10, wherein said thiophene derivative is 3, 4-ethylenedioxythiophene.